



T-shore
Education

Inspection

Report:

Example for Instructor



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Module:

Yaw Motor Systems

Learning scenario:

Yaw Motor Fault

Diagnosis



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Note This is a fictive generic equipment checklist intended for training purposes and therefore may vary from the equipment checklist provided by a company. It is important that a technician always read and fill checklist carefully prior to any task.

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1 Administration data

Table 1. Documentation overview

Order number	
Order name	
Priority	
WTG serial number	
Site name	
Date	
Reporting by	
Site Supervisor	
Inspection start hour	
Inspection end hour	

Table 2. Report overview

Report type	
Reason for inspection	
Component type	
Component serial number	
Component manufacturer	
Component model	
Date of last inspection	

2 Safety protocol

Table 3. Safety procedures

	LOTO start time	Signature	LOTO end time	Signature
LOTO procedure				
Turbine ID				
Location of LOTO points				
Reason for lockout				

3 Job safety analysis

Table 4. Last minute job safety analysis

Step	Potential Hazards	Mitigation Strategies
Identify Energy Sources		
Gather Equipment		
Inform Relevant Parties		
Yaw Brake Engagement (If Applicable)		
Electrical Isolation (Control Cabinet)		
Yaw Motor Isolation (If Separate Disconnect)		
Mechanical Block (If Applicable)		
Verification of Isolation (verify zero volts)		
Notification		

4 Yaw motor windings assessment

Table 5. Yaw motor windings assessment results

Step	Test	Procedure	Expected Result	Actual Result	Pass/Fail	Notes
1	Visual Inspection (Control Cabinet)	Inspect wiring, connections, terminals for damage, corrosion, etc.	No damage, corrosion, loose connections			
1	Visual Inspection (Yaw Motor)	Inspect motor housing, fan, terminal box for damage, leaks, corrosion, secure mounting	No damage, leaks, corrosion, secure mounting			
2	Continuity Test (Control Cabinet)	Test continuity between each phase pair (U-V, V-W, W-U)	Continuity between each pair			
3	Insulation Resistance Test (Control Cabinet)	Test insulation resistance between each phase pair and between each phase and casing/ground	Resistance above minimum specified value			
4	Resistance Balance Test (Control Cabinet)	Measure resistance of each phase winding (U, V, W)	Resistance values are balanced (within tolerance)			



5	Yaw Motor Windings Inspection (At the Motor)	Repeat steps 2, 3, and 4 at the motor terminals	Same as expected results for steps 2, 3, and 4			
6	Condition Assessment	Assess the overall condition of windings based on previous steps				
6	Detailed Report	Summarise findings, include measurements, condition assessment, and recommendations				



5 Yaw motor brake test

Table 6. Yaw motor brake test results.

Step	Test	Procedure	Expected Result	Actual Result	Pass/Fail	Notes
1	Visual Inspection (Brake Assembly)	Inspect brake for physical damage (cracks, wear, corrosion)	No damage observed			
1	Visual Inspection (Wiring and Connections)	Inspect wiring and connections to the brake solenoid	No frayed wires, loose connections, or damage			
2	Solenoid Coil Resistance Test	Measure resistance of the solenoid coil	Resistance within manufacturer's specified range			
3	Solenoid Coil Ground Test	Test for continuity between solenoid terminals and brake housing/ground	No continuity (high resistance)			
4	Brake Torque Test	Apply torque wrench to brake mechanism	Brake holds at specified torque			
5	Functional Test (Post LOTO Removal)	Operate yaw system and observe brake engagement/release	Brake engages and releases smoothly and reliably, no unusual noises			
6	Report Completion	Complete the Yaw Motor	Report includes all required information			



		Brake Test Report				
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6 Rectifier test

Table 7. Rectifier test results.

Step	Test	Procedure	Expected Result	Actual Result	Pass/Fail	Notes
1	Visual Inspection	Inspect rectifier assembly and wiring for damage, corrosion, loose connections	No damage, corrosion, loose connections			
2	Individual Diode Test					
		Forward Bias (D1, D2, D3, D4)	Voltage drop between 0.5V and 0.8V			
		Reverse Bias (D1, D2, D3, D4)	"OL" or very high resistance			
3	Voltage Drop Test (Rectifier Circuit)					
		Forward Bias (DC Output)	DC output voltage as expected			
		Reverse Bias (DC Output)	Voltage reading close to zero (if performed)			
4	Condition assessment	Assess rectifier condition based on tests				
4	Detailed report	Summarise findings, include measurements, condition				





		assessment , and recommen dations				
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7 Inspection report

Table 8. Conclusions and recommendations.

Component	Condition Summary	Recommendation	Justification	Priority (If Applicable)
Yaw brake				
Rectifier				
Yaw motor windings				



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